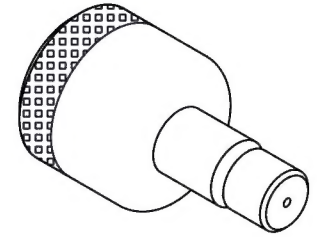
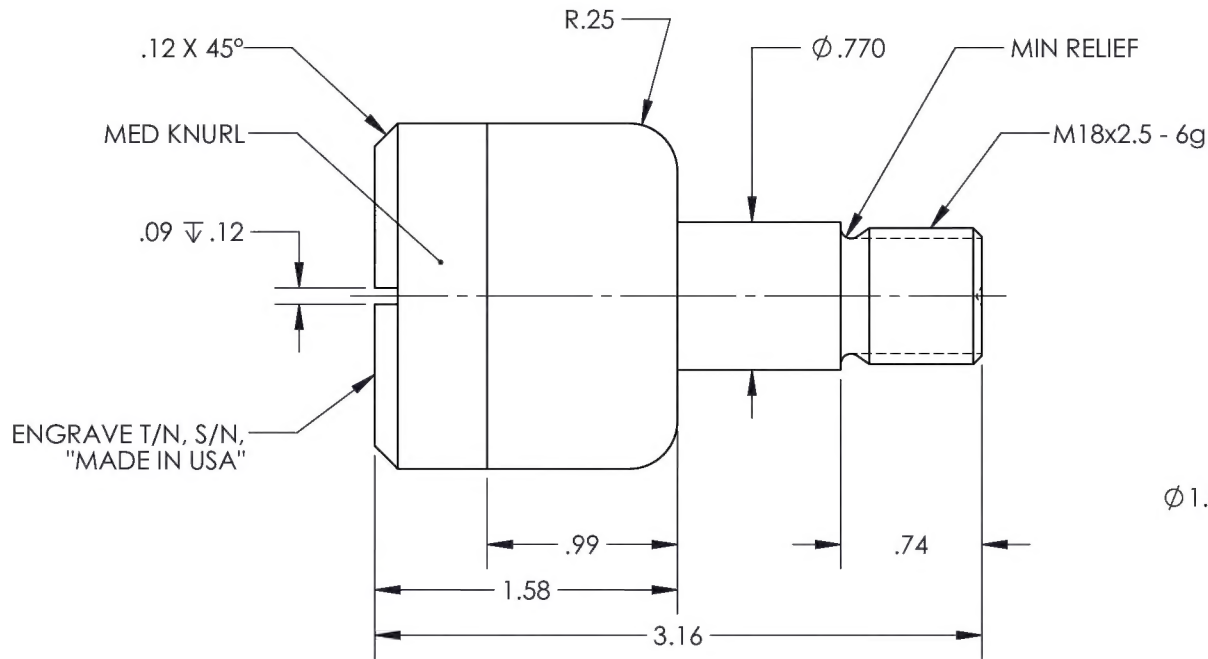


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/4/2016	DPD	JAG



NOTE:
REF. AIRBUS T/N: 1X56-136-392.

DART AEROSPACE	
TITLE BOLT	
DWG NO. RBE1X56-136-392	REV 1
MAT'L 4140/4142 HEAT RC 28-32 TREAT ZINC PLATE FINISH ZINC PLATE SPEC ASTM B633 TYPE I SC 2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY APPROVED: GILBERT	USED ON MODEL H145
SCALE 1:1	DATE 8/10/2016
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	BOLT	4140/4142	